

# 10 | Methods and Materials Used for Patination at the Fonderia Chiurazzi

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ILLUSTRATION CREDITS  
Fig. 10.1: Photo: Fonderia Chiurazzi  
Fig. 10.2: Photo D. Saunders  
Fig. 10.3: Photo: E. Rosenberry, J. Paul Getty Museum  
Figs. 10.4–10.10: Photo: L. Fucito, Fonderia Chiurazzi

**FIGURE 10.1.** The Fonderia Chiurazzi at the Albergo dei Poveri, Naples, early 1900s



**FIGURE 10.2.** Molds stored at the Fonderia Chiurazzi



**FIGURE 10.3.** Chiurazzi replicas on view in the inner peristyle of the Getty Villa, Malibu



**FIGURE 10.4.** Hot patination using a blow torch



**FIGURE 10.5.** Pompeii patina



**FIGURE 10.6.** Pompeii patina (detail of the head)



**FIGURE 10.7.** Herculaneum patina



**FIGURE 10.8.** Green patina



**FIGURE 10.9.** Dark brown patina



**FIGURE 10.10.** Renaissance patina

